

CRUMB TEMPERATURE		CRUST TEMPERATURE	
TEMP	DESCRIPTION	TEMP	DESCRIPTION
30-45°C	Intensive enzyme activity	100°C	Drying out of dough surface
			and hardening of structure of
			baked products.
35-60°C	Intensive expansion of the	120-140°C	Transformation of starch into
	carbon dioxide stored in the		light to dark brown dextrin
	pores and thus increase in		
	volume		
45-60°C	Bakers yeast and bacteria	150°C	Reinforced transformation of
	become inactive		sugar into caramel
55-70°C	Coagulation of proteins	150-180°C	Formation of dark roasted
			bitter substances
78°C	Taste formation through	200°C	Burning of roasted bitter
	bonding of acid and alcohol		substances
60-88°C	Starch gelatinization with wheat		
	dough		
80-90°C	End of enzyme and protein		
	coagulation	March 1	